Safety Way Guidance System (SWGS)

A Safety Way Guidance System (SWGS) is a network of clear photoluminescent information, such as markings and directions, to ensure people can safely exit from anywhere inside a building, even with poor visibility or lighting.

An effective SWGS conveys the required information in order for people to evacuate a building in an efficient and coherent manner to reach safety, in the event of a fire evacuation.





Understanding BS ISO 16069:2017

All Safety Way Guidance Systems must conform to the standards set out in BS ISO 16069. This stipulates requirements that need to be met with regard to the design, installation and performance for both photoluminescent and electrical SWGS. Should a fire emergency occur, SWGS which are compliant with ISO 16069, offer clear and safe exit routes. The benefit of these systems is that they are coherent and understood by all, regardless of culture or language. Therefore any occupants within your premises can be guided safely out of the building to a designated assembly/refuge point, in the event of an emergency. This is ensured as symbols must be compliant with BS EN 7010 and sign design must meet requirements of BS ISO 3864 parts 1-4, to conform to BS ISO 16069.

Things you need to consider when planning your SWGS:

- Expected number of people utilising route
- Features of occupants, including impaired vision, mobility or hearing
- Type of activity that is carried out in the environment
- Anticipated time delay before evacuation procedure
- Purpose of building including size, type and location
- Ensuring photoluminescent systems can be completely charged by maintaining sufficient exposure to light
- Emergency lighting currently in use
- Type and location of any potential escape routes
- Final assembly/refuge point locations
- Intricacy level of escape routes probable areas of confusion
- Potential hazards which the user may come across
- Certain risk situations in which the escape routes will be used
- Current escape route features

Photoluminescent Kit Contents

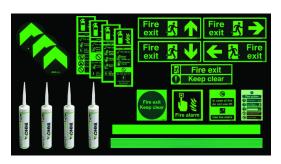
Corridor/Room Essential Kit





10m of the Plain Low Location Lighting Insert Class C (8 lengths x W39mm x L1370mm)	15m of the Plain Low Location Lighting Insert Class C (11 lengths x W39mm x L1370mm)	
x3 Circle Floor Markers with Arrow Class D (90mm diameter)	x5 Circle Floor Markers with Arrow Class D (90mm diameter)	
Xtra-Glo Fire Exit Man Right/Arrow Down Signs Class C (W150mm x L450mm)	Xtra-Glo Fire Exit Man Right/Arrow Down Signs Class C (W150mm x L450mm)	
Xtra-Glo Fire Exit Running Man & Arrow Left Signs Class C (W150mm x L450mm)	Xtra-Glo Fire Exit Running Man & Arrow Left Signs Class C (W150mm x L450mm)	
Xtra-Glo Fire Exit Running Man/Arrow Right Signs Class C (W150mm x L450mm)	Xtra-Glo Fire Exit Running Man/Arrow Right Signs Class C (W150mm x L450mm)	
Xtra-Glo Fire Exit Running Man/Arrow Up Signs Class C (W150mm x L450mm)	Xtra-Glo Fire Exit Running Man/Arrow Up Signs Class C (W150mm x L450mm)	
Xtra-Glo Fire Exit Keep Clear/Running Man Signs Class C (W150mm x L450mm)	Xtra-Glo Fire Exit Keep Clear/Running Man Signs Class C (W150mm x L450mm)	
x1 Handrail Marking Tape Class C (W25mm x L50m)	x1 Handrail Marking Tape Class C (W25mm x L50m)	
x1 SignFix Permanent Adhesive	x1 SignFix Permanent Adhesive	
Instruction manual	Instruction manual	

Corridor/Room Standard Kit





10m of the Plain Low Location Lighting Insert		15m of the Plain Low Location Lighting Insert	
Class C (8 lengths x W39mm x L1370mm)	ш	Class C (11 lengths x W39mm x L1370mm)	
Rigid Green PVC Extrusion, to house the above		Rigid Green PVC Extrusion, to house the above	
inserts (8 lengths x W60mm x L1250mm)		inserts (12 lengths x W60mm x L1250mm)	
x3 Circle Floor Markers with Arrow Class D		x5 Circle Floor Marker with Arrow Class D (90mm	
(90mm diameter)	Ш	diameter)	
Xtra-Glo Fire Exit Man Right/Arrow Down Signs		Xtra-Glo Fire Exit Man Right/Arrow Down Signs	
Class C (W150mm x L450mm)		Class C (W150mm x L450mm)	
Xtra-Glo Fire Exit Running Man & Arrow Left		Xtra-Glo Fire Exit Running Man & Arrow Left	
Signs Class C (W150mm x L450mm)		Signs Class C (W150mm x L450mm)	
Xtra-Glo Fire Exit Running Man/Arrow Right Signs		Xtra-Glo Fire Exit Running Man/Arrow Right Signs	
Class C (W150mm x L450mm)		Class C (W150mm x L450mm)	
Xtra-Glo Fire Exit Running Man/Arrow Up Signs		Xtra-Glo Fire Exit Running Man/Arrow Up Signs	
Class C (W150mm x L450mm)		Class C (W150mm x L450mm)	
Xtra-Glo Fire Exit Keep Clear/Running Man Signs		Xtra-Glo Fire Exit Keep Clear/Running Man Signs	
Class C (W150mm x L450mm)	Ш	Class C (W150mm x L450mm)	
Xtra-Glo Photoluminescent Fire Action		Xtra-Glo Photoluminescent Fire Action	
(Symbolised) Signs Class C (W210mm x L148mm)		(Symbolised) Signs Class C (W210mm x L148mm)	
Xtra-Glo CO2 Fire Extinguisher For Use On Signs		Xtra-Glo CO2 Fire Extinguisher For Use On Signs	
Class C (W300mm x L100mm)		Class C (W300mm x L100mm)	
Xtra-Glo Dry Powder Fire Extinguisher For Use On		Xtra-Glo Dry Powder Fire Extinguisher For Use On	
Signs Class C (W300mm x L100mm)	Ш	Signs Class C (W300mm x L100mm)	
Xtra-Glo Foam Fire Extinguisher For Use On Signs		Xtra-Glo Foam Fire Extinguisher For Use On Signs	
Class C (W300mm x L100mm)		Class C (W300mm x L100mm)	
Xtra-Glo Water Fire Extinguisher For Use On		Xtra-Glo Water Fire Extinguisher For Use On	
Signs Class C (W300mm x L100mm)		Signs Class C (W300mm x L100mm)	
Xtra-Glo Photoluminescent Fire Alarm Signs Class		Xtra-Glo Photoluminescent Fire Alarm Signs Class	
C (W150mm x L150mm)		C (W150mm x L150mm)	
Xtra-Glo In Case of Fire/Use Stairs Signs Class C		Xtra-Glo In Case of Fire/Use Stairs Signs Class C	
(W150mm x L125mm)		(W150mm x L125mm)	
Xtra-Glo Photoluminescent Fire Door Keep Clear		Xtra-Glo Photoluminescent Fire Door Keep Clear	
Signs Class C (W150mm x L150mm)	Ш	Signs Class C (W150mm x L150mm)	
x1 Handrail Marking Tape Class C (W25mm x		x1 Handrail Marking Tape Class C (W25mm x	
L50m)	Ш	L50m)	
x4 SignFix Permanent Adhesive		x5 SignFix Permanent Adhesive	
Instruction manual		Instruction manual	

Corridor/Room Premium Kit:





10m of the Plain Low Location Lighting Insert Class C (8 lengths x W39mm x L1370mm)		15m of the Plain Low Location Lighting Insert Class C (11 lengths x W39mm x L1370mm)	
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Aluminium Extrusion, to house the above inserts (8 lengths W50mm x L1500mm)		Aluminium Extrusion, to house the above inserts	
· · ·		(10 lengths W50mm x L1500mm)	
x3 Circle Floor Markers with Arrow Class D		x5 Circle Floor Markers with Arrow Class D	
(90mm diameter)		(90mm diameter)	
Xtra-Glo Fire Exit Man Right/Arrow Down Signs		Xtra-Glo Fire Exit Man Right/Arrow Down Signs	
Class C (W150mm x L450mm)		Class C (W150mm x L450mm)	
Xtra-Glo Fire Exit Running Man & Arrow Left		Xtra-Glo Fire Exit Running Man & Arrow Left	
Signs Class C (W150mm x L450mm)		Signs Class C (W150mm x L450mm)	
Xtra-Glo Fire Exit Running Man/Arrow Right Signs		Xtra-Glo Fire Exit Running Man/Arrow Right Signs	
Class C (W150mm x L450mm)	Ш	Class C (W150mm x L450mm)	Ш
Xtra-Glo Fire Exit Running Man/Arrow Up Signs		Xtra-Glo Fire Exit Running Man/Arrow Up Signs	
Class C (W150mm x L450mm)		Class C (W150mm x L450mm)	
Xtra-Glo Fire Exit Keep Clear/Running Man Signs		Xtra-Glo Fire Exit Keep Clear/Running Man Signs	
Class C (W150mm x L450mm)	Ш	Class C (W150mm x L450mm)	Ш
Xtra-Glo Photoluminescent Fire Action		Xtra-Glo Photoluminescent Fire Action	$\overline{\Box}$
(Symbolised) Signs Class C (W210mm x L148mm)		(Symbolised) Signs Class C (W210mm x L148mm)	
Xtra-Glo CO2 Fire Extinguisher For Use On Signs		Xtra-Glo CO2 Fire Extinguisher For Use On Signs	
Class C (W300mm x L100mm)		Class C (W300mm x L100mm)	
Xtra-Glo Dry Powder Fire Extinguisher For Use On		Xtra-Glo Dry Powder Fire Extinguisher For Use On	
Signs Class C (W300mm x L100mm)		Signs Class C (W300mm x L100mm)	
Xtra-Glo Foam Fire Extinguisher For Use On Signs		Xtra-Glo Foam Fire Extinguisher For Use On Signs	$\overline{\Box}$
Class C (W300mm x L100mm)		Class C (W300mm x L100mm)	
Xtra-Glo Water Fire Extinguisher For Use On Signs	$\overline{}$	Xtra-Glo Water Fire Extinguisher For Use On Signs	$\overline{\Box}$
Class C (W300mm x L100mm)		Class C (W300mm x L100mm)	
Xtra-Glo Photoluminescent Fire Alarm Signs Class	$\overline{}$	Xtra-Glo Photoluminescent Fire Alarm Signs Class	$\overline{}$
C (W150mm x L150mm)		C (W150mm x L150mm)	
Xtra-Glo In Case of Fire/Use Stairs Signs Class C	$\overline{}$	Xtra-Glo In Case of Fire/Use Stairs Signs Class C	$\overline{}$
(W150mm x L125mm)		(W150mm x L125mm)	
Xtra-Glo Photoluminescent Fire Door Keep Clear	$\overline{}$	Xtra-Glo Photoluminescent Fire Door Keep Clear	$\overline{}$
Signs Class C (W150mm x L150mm)		Signs Class C (W150mm x L150mm)	
x1 Handrail Marking Tape Class C (W25mm x	$\overline{}$	x1 Handrail Marking Tape Class C (W25mm x	$\overline{}$
L50m)		L50m)	
x4 SignFix Permanent Adhesive	=	x5 SignFix Permanent Adhesive	=
x4 Signifix Permanent Adnesive		x3 Signifix Permanent Aunesive	
v4 End Cans for Aluminium Extrusion (noirs)		v4 End Cans for Aluminium Futrusian (nairs)	=
x4 End Caps for Aluminium Extrusion (pairs)		x4 End Caps for Aluminium Extrusion (pairs)	
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Stairway Essential Kit:





	10m of the Plain Low Location Lighting Insert	15m of the Plain Low Location Lighting Insert	
l	Class C (8 lengths x W39mm x L1370mm)	Class C (11 lengths x W39mm x L1370mm)	
	x2 Step Edge Marking Tape Class D (W25mm x	x3 Step Edge Marking Tape Class D (W25mm x	
l	L10m)	L10m)	Ш
	Xtra-Glo Fire Exit Man Right/Arrow Down Signs	Xtra-Glo Fire Exit Man Right/Arrow Down Signs	
l	Class C (W150mm x L450mm)	Class C (W150mm x L450mm)	
ĺ	Xtra-Glo Fire Exit Running Man & Arrow Left	Xtra-Glo Fire Exit Running Man & Arrow Left	
l	Signs Class C (W150mm x L450mm)	Signs Class C (W150mm x L450mm)	
	Xtra-Glo Fire Exit Running Man/Arrow Right Signs	Xtra-Glo Fire Exit Running Man/Arrow Right Signs	
l	Class C (W150mm x L450mm)	Class C (W150mm x L450mm)	
	Xtra-Glo Fire Exit Running Man/Arrow Up Signs	Xtra-Glo Fire Exit Running Man/Arrow Up Signs	
l	Class C (W150mm x L450mm)	Class C (W150mm x L450mm)	
ĺ	Xtra-Glo Fire Exit Keep Clear/Running Man Signs	Xtra-Glo Fire Exit Keep Clear/Running Man Signs	
l	Class C (W150mm x L450mm)	Class C (W150mm x L450mm)	
	x1 Handrail Marking Tape Class C (W25mm x	x1 Handrail Marking Tape Class C (W25mm x	
l	L50m)	L50m)	
	x8 SignFix Permanent Adhesive	x9 SignFix Permanent Adhesive	
l			
ĺ	Instruction manual	Instruction manual	

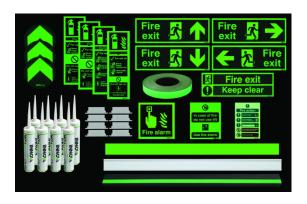
Stairway Standard Kit:

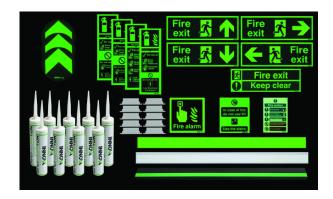




10m of the Plain Low Location Lighting Insert	15m of the Plain Low Location Lighting Insert	
Class C (8 lengths x W39mm x L1370mm)	Class C (11 lengths x W39mm x L1370mm)	Ш
Rigid Green PVC Extrusion, to house the above	Rigid Green PVC Extrusion, to house the above	
inserts (8 lengths x W60mm x L1250mm)	inserts (12 lengths x W60mm x L1250mm)	
x2 Step Edge Marking Tape Class D (W25mm x	x3 Step Edge Marking Tape Class D (W25mm x	
L10m)	L10m)	
Xtra-Glo Fire Exit Man Right/Arrow Down Signs	Xtra-Glo Fire Exit Man Right/Arrow Down Signs	
Class C (W150mm x L450mm)	Class C (W150mm x L450mm)	
Xtra-Glo Fire Exit Running Man & Arrow Left	Xtra-Glo Fire Exit Running Man & Arrow Left	
Signs Class C (W150mm x L450mm)	Signs Class C (W150mm x L450mm)	
Xtra-Glo Fire Exit Running Man/Arrow Right Signs	Xtra-Glo Fire Exit Running Man/Arrow Right Signs	
Class C (W150mm x L450mm)	Class C (W150mm x L450mm)	
Xtra-Glo Fire Exit Running Man/Arrow Up Signs	Xtra-Glo Fire Exit Running Man/Arrow Up Signs	
Class C (W150mm x L450mm)	Class C (W150mm x L450mm)	
Xtra-Glo Fire Exit Keep Clear/Running Man Signs	Xtra-Glo Fire Exit Keep Clear/Running Man Signs	
Class C (W150mm x L450mm)	Class C (W150mm x L450mm)	
Xtra-Glo Photoluminescent Fire Action	Xtra-Glo Photoluminescent Fire Action	
(Symbolised) Signs Class C (W210mm x L148mm)	(Symbolised) Signs Class C (W210mm x L148mm)	Ш
Xtra-Glo CO2 Fire Extinguisher For Use On Signs	Xtra-Glo CO2 Fire Extinguisher For Use On Signs	
Class C (W300mm x L100mm)	Class C (W300mm x L100mm)	
Xtra-Glo Dry Powder Fire Extinguisher For Use On	Xtra-Glo Dry Powder Fire Extinguisher For Use On	
Signs Class C (W300mm x L100mm)	Signs Class C (W300mm x L100mm)	
Xtra-Glo Foam Fire Extinguisher For Use On Signs	Xtra-Glo Foam Fire Extinguisher For Use On Signs	
Class C (W300mm x L100mm)	Class C (W300mm x L100mm)	Ш
Xtra-Glo Water Fire Extinguisher For Use On	Xtra-Glo Water Fire Extinguisher For Use On	
Signs Class C (W300mm x L100mm)	Signs Class C (W300mm x L100mm)	
Xtra-Glo Photoluminescent Fire Alarm Signs Class	Xtra-Glo Photoluminescent Fire Alarm Signs Class	
C (W150mm x L150mm)	C (W150mm x L150mm)	
Xtra-Glo In Case of Fire/Use Stairs Signs Class C	Xtra-Glo In Case of Fire/Use Stairs Signs Class C	
(W150mm x L125mm)	(W150mm x L125mm)	
x1 Handrail Marking Tape Class C (W25mm x	x1 Handrail Marking Tape Class C (W25mm x	
L50m)	L50m)	
x8 SignFix Permanent Adhesive	x9 SignFix Permanent Adhesive	
Instruction manual	Instruction manual	

Stairway Premium Kit:





10m of the Plain Low Location Lighting Insert		15m of the Plain Low Location Lighting Insert	
Class C (8 lengths x W39mm x L1370mm)		Class C (11 lengths x W39mm x L1370mm)	
Rigid Green PVC Extrusion, to house the above		Rigid Green PVC Extrusion, to house the above	
inserts (8 lengths x W60mm x L1250mm)		inserts (12 lengths x W60mm x L1250mm)	
x2 Step Edge Marking Tape Class D (W25mm x		x3 Step Edge Marking Tape Class D (W25mm x	
L10m)		L10m)	
Xtra-Glo Fire Exit Man Right/Arrow Down Signs		Xtra-Glo Fire Exit Man Right/Arrow Down Signs	
Class C (W150mm x L450mm)		Class C (W150mm x L450mm)	
Xtra-Glo Fire Exit Running Man & Arrow Left		Xtra-Glo Fire Exit Running Man & Arrow Left	
Signs Class C (W150mm x L450mm)		Signs Class C (W150mm x L450mm)	
Xtra-Glo Fire Exit Running Man/Arrow Right Signs		Xtra-Glo Fire Exit Running Man/Arrow Right Signs	
Class C (W150mm x L450mm)		Class C (W150mm x L450mm)	
Xtra-Glo Fire Exit Running Man/Arrow Up Signs		Xtra-Glo Fire Exit Running Man/Arrow Up Signs	
Class C (W150mm x L450mm)		Class C (W150mm x L450mm)	
Xtra-Glo Fire Exit Keep Clear/Running Man Signs		Xtra-Glo Fire Exit Keep Clear/Running Man Signs	
Class C (W150mm x L450mm)		Class C (W150mm x L450mm)	
Xtra-Glo Photoluminescent Fire Action		Xtra-Glo Photoluminescent Fire Action	
(Symbolised) Signs Class C (W210mm x L148mm)		(Symbolised) Signs Class C (W210mm x L148mm)	
Xtra-Glo CO2 Fire Extinguisher For Use On Signs		Xtra-Glo CO2 Fire Extinguisher For Use On Signs	
Class C (W300mm x L100mm)		Class C (W300mm x L100mm)	
Xtra-Glo Dry Powder Fire Extinguisher For Use On		Xtra-Glo Dry Powder Fire Extinguisher For Use	
Signs Class C (W300mm x L100mm)		On Signs Class C (W300mm x L100mm)	
Xtra-Glo Foam Fire Extinguisher For Use On Signs		Xtra-Glo Foam Fire Extinguisher For Use On Signs	
Class C (W300mm x L100mm)		Class C (W300mm x L100mm)	
Xtra-Glo Water Fire Extinguisher For Use On		Xtra-Glo Water Fire Extinguisher For Use On	
Signs Class C (W300mm x L100mm)		Signs Class C (W300mm x L100mm)	
Xtra-Glo Photoluminescent Fire Alarm Signs Class		Xtra-Glo Photoluminescent Fire Alarm Signs Class	
C (W150mm x L150mm)	Ш	C (W150mm x L150mm)	
Xtra-Glo In Case of Fire/Use Stairs Signs Class C		Xtra-Glo In Case of Fire/Use Stairs Signs Class C	
(W150mm x L125mm)		(W150mm x L125mm)	
x1 Handrail Marking Tape Class C (W25mm x		x1 Handrail Marking Tape Class C (W25mm x	
L50m)		L50m)	
x8 SignFix Permanent Adhesive		x9 SignFix Permanent Adhesive	
Instruction manual		Instruction manual	

Positioning Guidelines for your Safety Way Guidance System (SWGS)

Follow our positioning guidelines below to stay compliant with ISO 16069. We recommend carefully planning your SWGS layout based on these guidelines and a full risk assessment.

Low Location Lighting

- → Maximum height of a low location lighting line is 0.3m from floor or stair edge level; any interruption can be continued onto the floor
- → No break in a low location lighting line can be more than 0.2m unless a door breaks the line, then a 1m break is acceptable or, as above, a continuation of the line can be applied on the floor, in front of the door
- → We recommend measuring 0.3m up from the floor or stair edge, mark a faint or removable line (or, in the case of a stairwell, a parallel line 0.3m up from each stair edge) and use this line as the upper datum to apply the low location lighting strip
- → Along corridors which are less than 2m wide, one line which is either wall or floor mounted is allowed

Floor Markers Location Lighting

→ Apply 3 markers per 10m run of corridor, starting 3m in from the dead-end or start of your escape route and spacing at 3m intervals

Fire Safety Signage

- → We recommend fixing fire exit and fire action signs at intermediate or eye-level location between 1.2m and 1.8m height above the floor
- → Fire exit signs should be placed intermediately at a maximum distance between of 10m
- → Fire fighting equipment signage should be positioned at intermediate height and fixed at the location of each piece of equipment to identify the type of equipment and its purpose
- → High location safety signs (should be no less than 1.8m above floor level) showing route direction changes, intermediate and final fire exit doors should be located at 10m and 30m intervals for visibility up to 30m away
- → Directional signs should be placed at maximum intervals of 5m and also at every junction or changes in level and direction
- → If the low level guidance line is positioned less than 0.5m from the wall, directional signs can be wall-mounted at a maximum height of 0.3m

Step Edge Marking Tape

→ Can be positioned at either low location (maximum height of 0.4m above floor level), or intermediate location (positioned at eye-level)

→ Must indicate the outline edge of each step, highlight a ramp gradient and also emphasise the gradient of the stairs via a wall line

Handrail Marking Tape

- → If fire fighting equipment is along an exit route it must be framed in accordance with regulation ISO 3864-1
- → Exit doors must be framed if the observable distance is further than 20m
- → Must have a vertical strip from the floor to the exit door opening device and highlight the direction of use
- → All final exit doors must be outlined

Photoluminescent Safety Way Guidance System (SWGS) Kits Application Instructions

Review 'Positioning Guidelines for your Safety Way Guidance System (SWGS)' before progressing with the below step-by-step instructions.

Surface Preparation:

- STEP 1 All surfaces must be clean, dry and free from dust, oil, grease and any other contaminants
- STEP 2 Particularly dirty surfaces will need a wash with detergent solution and should be dried thoroughly
- STEP 3 If they allow, wearing away both surfaces is recommended to increase surface area and enhance bond strength by up to 30%
- STEP 4 Subsequent cleaning with a non-residual cleaning solvent will assist in maximising the adhesion of products (follow manufacturers guidelines)
- STEP 5 To achieve maximum surface adhesion our specialist recommends **Nova Bond Surface Primer** which makes the surfaces more readily accept adhesives

Installation of Plain Low Location Lighting Insert:

- Step 1 If applying the **Plain Low Location Lighting Insert** directly to the wall, thoroughly clean surface (see 'Surface Preparation' above), cut to desired size, peel off self-adhesive liner and adhere to the wall or just below the datum line by applying pressure through use of a hard rubber roller
- STEP 2 If using the **Rigid Green PVC Extrusion** or **Aluminium Extrusion**, apply a bead of **SignFix Permanent Adhesive** along the centre-line of the rear of the profile and bond to wall with sufficient pressure to spread the adhesive, but not so it is oozing out from behind the extrusion if this occurs then it is best to leave it to dry and then trim off with a scalpel
- STEP 3 If the wall is uneven or excessively curved you may need to drill both the extrusion and wall, countersinking the extrusion so that the screw head is flush to the profile. Fix a wall plug and screw into place If this step is necessary, you will need to drill before applying **SignFix Permanent Adhesive** (the adhesive will be at handling strength at 12 hours and fully cured after 72 hours, depending on atmospheric conditions)
- STEP 4 To reduce the time taken to cure, wipe the wall with a clean, damp cloth prior to bonding as the moisture aids the adhesive curing
- STEP 5 Test the bond strength by hand but after 12 hours, you should be able to bond the **Plain Low Location Lighting Insert** with firm pressure, again using the hard rubber roller

Installation of Circle Floor Markers with Arrow:

- STEP 1 Clean the floor surface (see 'Surface Preparation' above)
- STEP 2 Along the centre-line of the corridor, when applying Circle Floor Markers with Arrow, allow to

dry completely and simply remove the liner

STEP 3 – Apply according to your route direction and apply firm pressure with a hard rubber roller

Installation of Fire Safety Signage:

- STEP 1 Clean wall surfaces (see 'Surface Preparation' above)
- STEP 2 Decide on your required height and draw a faint or removable line on the wall
- STEP 3 Apply a bead of **SignFix Permanent Adhesive** to the rear of the sign in a vertical 'W' or joined up 'W' pattern without going too close to the perimeter which will cause the adhesive to ooze out when affixed
- STEP 4 Place the sign up to the datum line (choose whether you will use as a top, bottom or centre-line datum), apply firm pressure so that the sign is flush with the wall surface and there is no gap that could attract attention from vandals

Installation of Step Edge Marking Tape:

- STEP 1 Clean step surface (see 'Surface Preparation' above) and check that application surface is a flat, non-porous area that will allow a secure bond with the tape
- STEP 2 We recommend priming the surface with **Nova Bond Surface Primer** and allowing to fully dry (5 minutes) before removing the liner and applying the tape flush with the edge of each step and going the full width of the tread
- STEP 3 Apply firm pressure with a hard rubber roller the tape will reach ultimate bond strength after 12-24 hours depending on atmospheric conditions

Installation of Aluminium Stair Nosing:

- STEP 1 Clean step surface (see 'Surface Preparation' above)
- STEP 2 We recommend fixing to the edge of each step by drilling both the nosing and step 50mm in from either edge and in the centre of the 70mm nosing top surface, in the aluminium section behind the 25mm photoluminescent strip
- STEP 3 Countersink the **Aluminium Stair Nosing** holes so that the screws sit flush
- STEP 4 Insert suitable wall-plugs into the step surface and then apply a wavy bead of SignFix

Permanent Adhesive to the underside of the 70mm top surface

- STEP 5 Press firmly into place to spread the adhesive out and achieve a flush fit with the step to avoid trip hazards
- STEP 6 Insert screws until tight and secure in place screws will hold the nosing whilst adhesive cures (full cure after 72 hours dependant on atmospheric conditions) therefore the stairwell can be used immediately after installation is complete
- STEP 7 To reduce time for the adhesive to reach full cure, dampen the step surface with a clean cloth prior to bonding

Installation of Handrail Marking Tape:

- STEP 1 Clean handrail surface (see 'Surface Preparation' above) we recommend priming with **Nova Bond Surface Primer** and allow to act and fully dry (5 minutes)
- STEP 2 If required, mark off where you want to apply the tape on the handrail
- STEP 3 Open the polythene packaging of the **Handrail Marking Tape**, remove the roll and then remove some of the liner (NB for maximum effectiveness keep in sealed packaging until ready for use to prevent premature curing)
- STEP 4 Line up with the datum line, if using one, and continue to remove the liner as you apply the tape this allows you to accurately line-up the position without having to keep removing the tape from the handrail, which is detrimental to the tape and adhesive
- STEP 5 After applying the tape, use firm pressure with a hard rubber roller the tape will also accommodate and conform to curved surfaces on your handrail (can be used immediately although it will reach full cure over 72 hours, dependant on atmospheric conditions)